

2019

# Engineering and Prototyping Activities

## SME - Spike Renewables Srl

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# Spike Renewables SrL

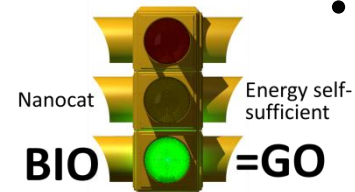


Spike Renewables S.r.l. is an Engineering Company focused on system engineering that deals with all aspects of a project from design to construction and integration.

## **Focus on renewable energies and industrial energy efficiency:**

- Heat Recovery and Thermal Storage for high grade waste heat by Molten Salts as Heat Transfer Fluid (Industrial and Geothermal);
- Biomass and bioenergy/biofuels processes and plants Engineering;
- Organic by-products thermochemical conversion by HTL and Flash Pyrolysis Patented Processes;
- Spike is founder member of RE-CORD (Renewable Energy Consortium for Research and Demonstration), University of Florence no profit Spin-off.

# Main Research Projects



- **BIOGO-for-production (FP7)** - [www.biogo.eu](http://www.biogo.eu) :  
Catalytic Partial Oxidation of Bio Gas and Reforming of Pyrolysis Oil (BioOil) for an Autothermal Synthesis Gas Production and Conversion into Fuels.



- **SMARTREC (H2020)** - [www.smartrec.eu](http://www.smartrec.eu) :  
Developing a standard and modularized solution for flexible and adaptive integration of Heat Recovery and Thermal Storage for high grade waste heat by Molten Salts as Heat Transfer Fluid.

- **GeoSmart (H2020)** :  
Technologies for geothermal to enhance competitiveness in smart and flexible operation.



# Context: Biomass Feedstock Thermochemical Conversion Technologies

In system and energetic engineering, Spike Renewables S.r.l. has most developed sectors with greater technological content such as industrial, energy efficiency:

- Integrated solutions in order to increase the flexible operation and energy efficiency of electricity production plants (Power-to-X-to-Power);
- Development of test rigs in order to assess the thermodynamic operation of heat exchangers for organic and /or highly corrosive fluids;
- Test on engines and microturbines Capstone C30 feed by vegetable pure oils in collaboration with IBT Europe Capstone;
- Underway industrial development of the HTL plant, expanded to plastic waste recovery, in collaboration with BlueBenu, a Danish startup;

# Spike HTL pilot plant description

Design and lab plant prototyping for thermochemical process (pyrolysis, HidroTermal Liquefacion HTL) for bio oil production from organic waste; Patent Pilot Plant for biomass Hydro Thermal Liquefaction (HTL) PROPERTY: Spike Renewables Srl / RE-CORD n. FI2015A000127 date 29.04.2015

HP HT Filters

Cooling section

Biomass and water

Bio oil tank, non cond. gases and waste water

HP electric pump

Pre-heating

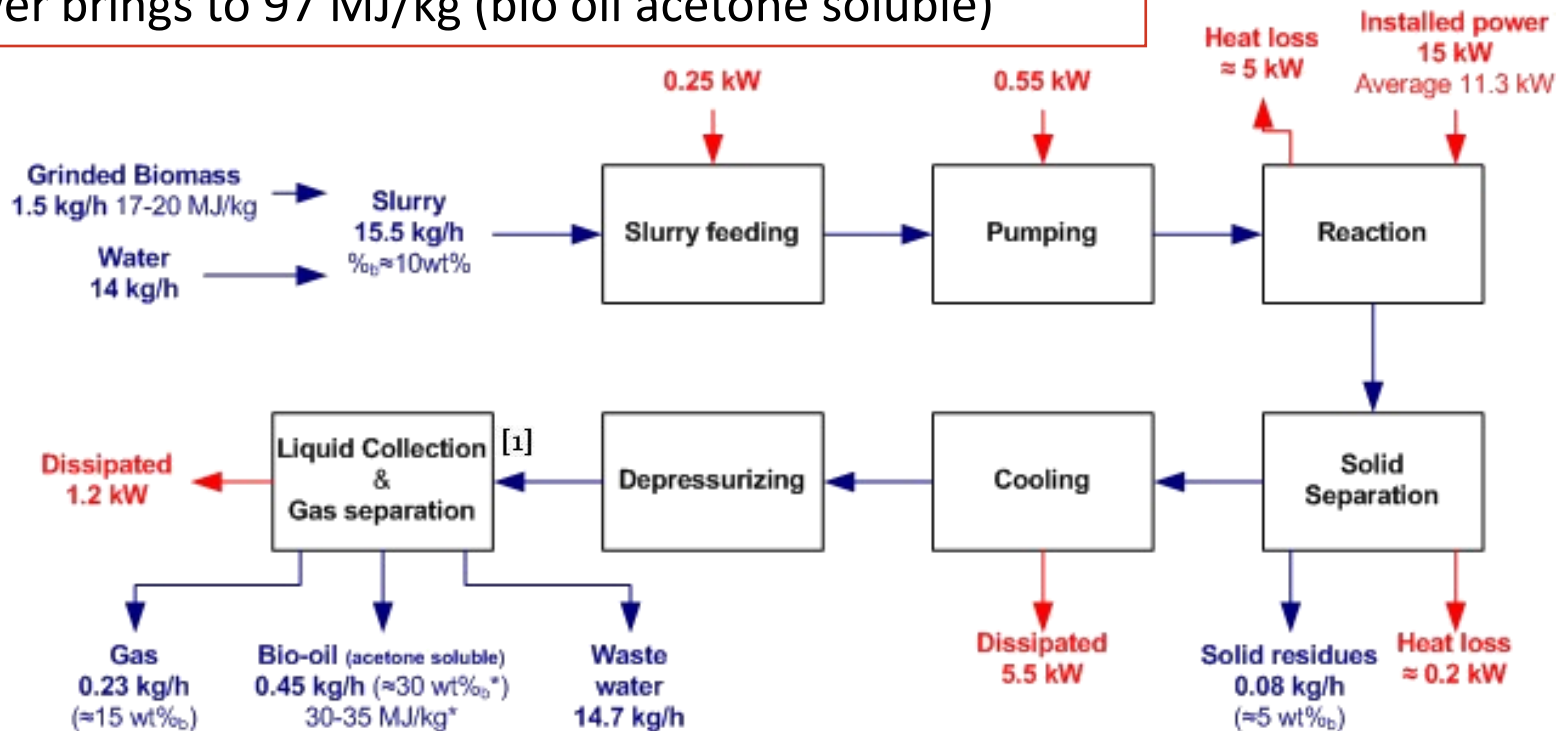


Reactor

# Spike HTL plant balance

Lab plant is not a reference for energy balance; use of char and heat recovery may increase overall efficiency.

Specific energy consumption based on design installed power brings to 97 MJ/kg (bio oil acetone soluble)



[1] Toor, Rosendahl, Rudolf – 2011 – Hydrothermal liquefaction of biomass A review of subcritical water technologies



# MSTP Molten Salts Test Plant

Design and prototyping of a lab scale system for Heat Recovery at high temperature to define the standards for a modularized and flexible solution for industrial applications;

A **Molten Salt Test lab Plant (MSTP)** has been designed and will be assembled to test different molten salts under real operational conditions and therefore understand critical issues and technological problems before moving to full demonstration scale.



**M.S.T.P**  
Molten Salt Test Plant

Electric power input	35 kW, 400 V, 3 Ph, 50 Hz
Max working temperature	600 °C
Design temperature	650 °C
Max working pressure	1 bar
Design pressure	3 bar
Nominal mass flow	8000 kg/h
Nominal volume flow	4 m <sup>3</sup> /h
Max external thermal power	10 kW
Molten salt content	500 kg

H2020 EU research program	H2020-EE-2016-PPP
Project: SMARTREC	Grant Agreement n. 723838

Engineered by



Built with the contribution  
of the EC for project



# Conclusions

- Spike Renewables Srl is an Engineering Company (SME) founder member of RE-CORD Consortium (University of Florence), with specific activities on innovative pilot plant design and construction.
- In system and energetic engineering, Spike Renewables S.r.l. has most developed sectors with greater technological content such as industrial, energy efficiency and renewables.



# Thanks for your attention!

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